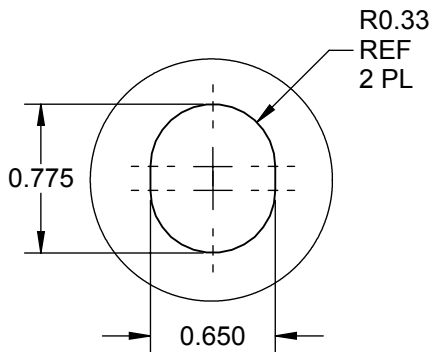
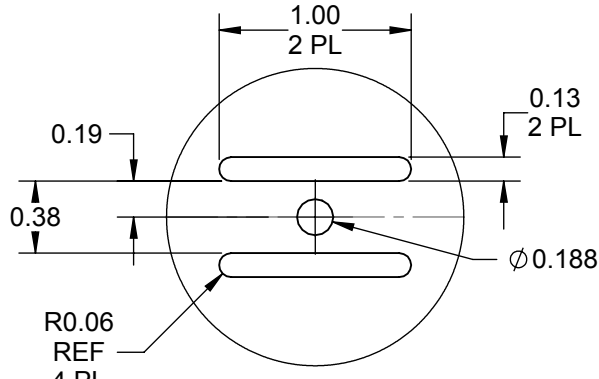


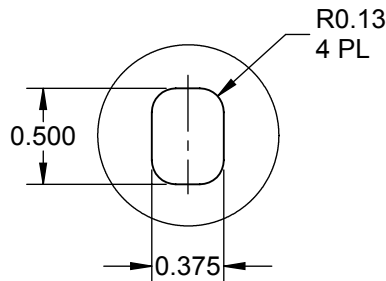
DSK189-1F FLAT PATTERN



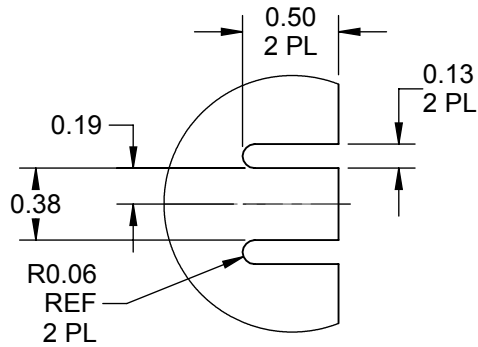
DETAIL A
SCALE 3X, 4 PL



DETAIL B
SCALE 3X, 3 PL



DETAIL C
SCALE 3X



DETAIL D
SCALE 3X, 2 PL

NOTES:

- 1) MATERIAL: AISI 304/316 SS SHEET ANNEALED, 18 GAUGE (0.050) THICK
PER MIL-S-5059 OR AMS 5513 OR 5524 OR ASTM A240 OR ASME SA240
REF DART SPEC M304S18GA
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: NONE
- 7) WEIGHT: 1.57 lbs
- 8) USE TO MAKE D5668-1 OR D5668-2

A	NEW ISSUE		ZF	19.04.26
REV.	DESCRIPTION		BY	DATE
DESIGN	ZF	DART AEROSPACE USA, INC. HILLSBORO, OR		
DRAWN	ZF			
CHECKED	MW	DRAWING NO.		REV. A
MFG. APPR.	DD	DSK189		SHEET 1 OF 1
APPROVED	NO	TITLE		SCALE
DE APPR.	N/A	WEARPLATE FLAT PATTERN		NTS
DATE	19.04.26		COPYRIGHT © 2019 BY DART AEROSPACE USA, INC. THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE USA, INC.	